

Your Friendly Dealer



# JESSER'S CLASSIC KEYS



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Visit us at [www.jessersclassickey.com](http://www.jessersclassickey.com) \* Gold Plated & N.O.S. Keys \* Lock Cylinders

**We carry the complete line of POR-15 Restoration Products**

## **FOLLOW THESE STEPS FOR PERFECT ENGINE PAINTING**

For greasy motors, apply Marine Clean straight, let it set for 15 minutes, then wash off with hot water.

Next mix one part of Marine Clean with three parts hot water.

Use brush or a rag and wash the motor thoroughly.

Rinse with water.

There's no such thing as too much rinsing. We use a hose in our shop.

On a dry motor, saturate with Metal Ready straight from the bottle.

It can be sprayed or applied with a brush.

Keep it wet for 15 -20 minutes.

Rinse thoroughly with water and let dry.

There's no such thing as too much rinsing. We use a hose in our shop.

Every part of the engine must be BONE DRY before applying POR-15 Rust Preventive Paint. Start at the top of the motor and work downward. A thin, covering coat is best.

Engine enamel should be applied over the POR-15 when the POR-15 is dry to the touch but with a slight finger drag. If humidity is high, POR-15 will dry quickly; if humidity is low dry time may exceed 4 hours.

Apply Engine Enamel over the POR-15 coat. Timing is very important for achieving the best possible adhesion. Plan to apply the POR-15 first thing in the morning so you will be able to topcoat with Engine Enamel in the afternoon. 8 to 10 hours is usually a good time frame. Very Important: Do Not Wait Longer than 10 hours to apply the Engine Enamel or it will not stick.

Allow Engine Enamel to dry overnight. Full cure may take several days.

If you have questions about our products please call.